



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4385-1

Job Sheet 172284



Part No: D4385-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 11.04.06 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	3/9/18	3/9/18	0.00	0.00	Purchasing		4/1/2018
110	Packaging	6 pcs	3/9/18	3/9/18	0.00	0.00	Packaging2		AT 1/2/2018
120	QC	6 pcs	3/9/18	3/9/18	0.00	0.00	QC6		3/8/2018
130	Packaging	6 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		SKO 80 FEB 27 2018
140	QC21-SA	6 Ea	3/9/18	3/9/18	0.00	0.00	QC21		9-89 6 FEB 16 2018

Part Op 100 - Issue P/O: D39062 Manufacture as per DwgD4385
 Descriptions: 110 - Ensure material release note is attached
 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 1/2/2018 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4385-1P	Placard	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4385-1P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/14/18 2:10 PM Dart.Gagnon.Michelle



Placard

PART NO: D4385 – 1
Serial No/Batch: S044956
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/23/18 Job No: 172284
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SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED
SUBJECT TO AMENDMENTS

WITHOUT NOTICE
WORK ORDER
NO. 172284 *msl*

FEB 14 2018

FONT: ARIAL BOLD WHITE
TEXT HEIGHT: 0.25"

FONT: ARIAL BOLD WHITE
TEXT HEIGHT: 0.22"

CAUTION
Vertical Sighting Bubble
Door fitted – Ensure top
Latch secured for flight.

FONT: ARIAL WHITE
TEXT HEIGHT: 0.08"

D4385-1 PLACARD

RELEASE
2011-04-08 *msl*

NOTES:

- 1) MATERIAL: MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WHITE LETTERS ON RED ADHESIVE BACK VINYL

A		NEW ISSUE		RF	11.03.31
DESIGN	RF	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>[Signature]</i>	DRAWING NO.	D4385	REV. A	
MFG. APPR.	<i>[Signature]</i>	SHEET 1 OF 1		SCALE	
APPROVED	<i>[Signature]</i>	TITLE	PLACARD	NTS	
DE APPR.	<i>[Signature]</i>				
DATE	11.03.31	COPYRIGHT © 2011 BY DART AEROSPACE LTD			
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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039062**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039062

PO Date: 2/16/18

Due Date: 2/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 16 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172284											
2	D4377-1P			Placard As per Dwg D4377 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172424											
3	D4597-1P			Placard As Per Dwg D4597 Rev.B	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 169207											
Grand Total:											\$240.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CX

Plex 2/16/18 12:30 PM dart.lavoie.chantal

DAS
11
9-89

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039062

Packing Slip N°:

WO# 22057

Part N°:

Serial N°:

Description: D4385-1P, D4377-1P,

D4597-1P

Quantity:

6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

[Handwritten Signature]

Feb 23, 18

Title:

office administrator